

Ser. No. 09/863,845
Examiner: Tri M. Mai - A/u 3727

AMENDED CLAIMS
Submitted 11/14/2003

1. A thick-walled container comprising:
a first thin-walled bottle with a neck extending from a storage portion to a distal end having an opening, the storage portion defining a storage chamber in fluid communication with a passage through the neck to the opening, the storage chamber having a peripheral wall and a bottom wall at least one of which has a minimum wall thickness; and
a resin body injection over-molded about the first bottle such that at least the distal end of the neck protrudes from the resin body, the resin body having a maximum wall thickness at least three times greater than the minimum wall thickness of the storage portion.
2. The thick-walled container of claim 1 wherein the bottle is made from one of metal or glass.
3. The thick-walled container of claim 2 wherein the metal is aluminum.
4. The thick-walled container of claim 1 wherein at least one of the bottle and the resin body is transparent.
5. The thick-walled container of claim 1 wherein the resin body is transparent and the storage portion of the bottle is substantially round.
6. The thick-walled container of claim 5 wherein the resin body is square.
7. The thick-walled container of claim 1 wherein the resin body substantially encapsulates the bottle except for the protruding distal end of the neck.
8. The thick-walled container of claim 1 wherein the resin body is transparent and at least a portion of an outer surface of the bottle beneath the resin body is provided with a treatment in the form of one of grinding, etching, cutting, a coating, a label and a transfer.

Page 1

Ser. No. 09/863,845
Examiner: Tri M. Mai - A/u 3727

AMENDED CLAIMS
Submitted 11/14/2003

9. The thick-walled container of claim 8 wherein the treatment further comprises indicia.
10. The thick-walled container of claim 1 wherein the resin body is made from a molding resin selected from a thermoplastic resin and a thermoset resin Surlyn.
11. (withdrawn)
12. The thick-walled container of claim 3 wherein at least the passage and the storage chamber are anodized.
13. (withdrawn)
14. (withdrawn)
15. (withdrawn)
16. (withdrawn)
17. (withdrawn)